

# GUIDER IIs

With large building volume and multiple nozzle diameter options, Guider IIs can meet diversity printing demands of high strength and conventional filaments in offices, schools and industries. Adopting air filtration system, it is safer and more environmental-friendly that Guider IIs is your prior choice to improve production and manufacturing efficiency.

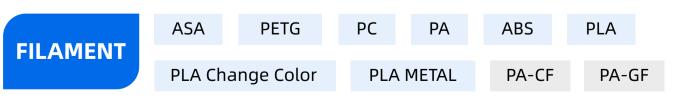




### All Upgrade High-temperature Extruder

• It can reach to 300°C, so as to support more filament printing.

• Instead of coming as a spare part.



www.flashforge.com



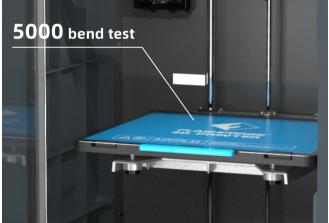
# New Platform, New Experience

Glass platform or flexible one, it is at your choice.So as to meet different needs. An upgrade from last version of Guider IIs. It now includes a flexible spring build plate assy, helping to take off printed models easily.



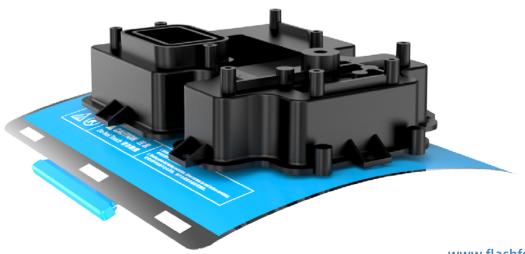
### **o** Glass Platform

Using glass platform (without sticker) to get smoother model buttom; Suggested filament: ABS/PLA/ASA/ PETG/PC



## ♀ Flexible Platform

Using flexible platformto remove models easier; Suggested filament: ABS/PLA/ ASA/PETG/PA/PA-CF/PA-GF

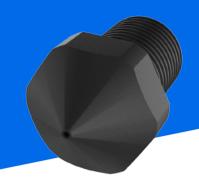


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# **Hardened Nozzle**

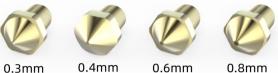
Support comforming filament, such as PA-CF and PA-GF; It also supports common filament.



0.4mm hardened nozzle (1.75)



Hardened feeding gear for printing carbon filled filament.Custom machined teeth on the hobbed gearing for serious grip on filament.



#### 0.3mm

0.8mm

#### **Multi nozzle options** (1.75)



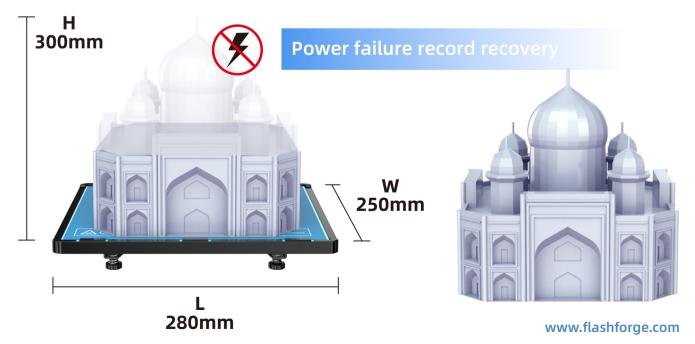
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### **FUNCTIONS**

| Heatable-platform | Auxiliary-leveling  | <b>Filament-detection</b> |
|-------------------|---------------------|---------------------------|
| Build in-camera   | Fully-enclosed body | Resume printing           |
| Touch screen      | Wifi                | Ethernet                  |







PARAMETERS

| PRINT                                    |                                                |  |
|------------------------------------------|------------------------------------------------|--|
| Extruder number:                         | 1                                              |  |
| Extruder diameter:                       | Optional: 0.3/0.4/0.6/0.8mm                    |  |
|                                          | Optional: Hardened 0.4mm nozzle                |  |
| Highest set temperature of extruder      | : 300°C                                        |  |
| Build Volume:                            | 280*250*300mm                                  |  |
| Print Speed:                             | 10-150mm/s                                     |  |
| Highest set temperature of platform:120° |                                                |  |
| DEVICE                                   |                                                |  |
| Printer Volume:                          | 550*490*570mm                                  |  |
| Screen:                                  | 5-inch Touch Screen                            |  |
| Net Weight:                              | 30kg                                           |  |
| Input:                                   | 100-240 VAC,47-63Hz                            |  |
| Power:                                   | 500w                                           |  |
| Internal Storage:                        | 8G                                             |  |
| Spool:                                   | External                                       |  |
| COMMUNCATION                             |                                                |  |
| Data transmission: USB cable,            | JSB stick,Wi-Fi,Ethernet,FlashCloud,PolarCloud |  |
| Software: FlashPrint                     |                                                |  |
| Output:                                  | GX/G files                                     |  |
| Input:                                   | 3MF/STL/OBJ/FPP/BMP/PNG/JPG/JPEG files         |  |